

TDF ROLLFORMER



Save time and money forming TDF flanges the easy way.

The 16-Station TDF Rollformer unitizes steel construction, high yield and tensile strength shafts, and “off the shelf” ball bearings.

Other key features and benefits include:

- Heavy-duty Mod4 (6 pitch) gears.
- Extended roll shafts for mounting auxiliary rolls (one side outboard only).
- Optional tooling sets available for outboard mounting.
- All steel forming head, hardened steel infeed guide, and hardened steel forming rolls mounted on turned and ground spindles.
- No adjustments necessary when going from 26 gauge to 18 gauge material.
- Includes Snap Flange Feature.
- Comes standard with short parts feeder for 6 inch (152 mm) minimum lengths (requires no manual adjustment or removal of machine guards when running short parts).
- Optional rolls available for TDF clip production (20 gauge).



SPECIFICATIONS

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| Capacity: | 16 – 26 gauge (0.55 – 1.31 mm) |
| Depth of Pocket: | 1-11/16" (42.9 mm) |
| Speed: | 50 fpm (15.2 m/min) |
| Motor: | 7-1/2 HP (5.5 kw) – 230 volts, 60 cycle, 3 phase, AC, 1800 RPM |
| Dimensions: | 141"L x 33W" x 46"H (3570 x 830 x 1150 mm) |
| Weight: | 2,420 lbs. (1,100 kg) |

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JAG SHEET METAL MACHINERY, LLC