

SEAMER 1.6



Versatile and flexible heavy gauge rollformer.

The SEAMER 1.6 rollforming machine has 7 forming stations with 2 forming positions. One inboard forming position forms the Pittsburgh lock; and one auxiliary or outboard forming position has the capability of forming 1 of 8 different profiles depending on which auxiliary roll set is ordered.

Standard with JAG quality construction, this machine has high precision needle-type bearings; an industrial motor; heavy 3/4" (19mm) chassis plate; case-hardened and ground roll shafts; and an arc-welded steel stand protected with top-quality primer and paint finish.



Auxiliary Roll Sets:

TYPE	CAPACITY	APPROXIMATE MATERIALS USED	SIZE
Double Seam Type "S" Drive Cleat	22 – 28 gauge (0.48 – 0.86 mm)	1-1/8" (28.5 mm)	3/8" (9.5 mm) Seam
Straight Right Angle Flange	20 – 26 gauge (0.55 – 1.00 mm)	2-1/8" (54.0 mm)	1-1/8" (28.5 mm) Width
Pittsburgh 5/16"	16 – 24 gauge (0.70 – 1.61 mm)	<7/16" (<11 mm)	<7/16" (<11 mm)
Double Seam Type "L" Standing Seam	20 – 28 gauge (0.47 – 1.00 mm)	1.0" (25.4 mm)	5/16" (7.9 mm) Pocket
	16 – 20 gauge (1.00 – 1.61 mm)	1-1/4" (31.8 mm)	7/16" (11.1 mm) Seam
	16 – 20 gauge (1.00 – 1.61 mm)	2-1/8" (54.0 mm)	3/4" (19.1 mm) Height
3 in 1 Right Angle Flange	22 – 26 gauge (0.55 – 0.85 mm)	1/2" (12.7 mm)	1/2" (12.7 mm)
Standing Seam	22 – 26 gauge (0.55 – 0.85 mm)	1-1/8" (28.6 mm)	5/8" Seam
T-Connection	22 – 26 gauge (0.55 – 0.85 mm)	1-3/4" (44.5 mm)	5/8" Seam
Hemming Rolls	20 – 24 gauge (0.70 – 1.00 mm)	1/4", 3/8", 1/2" (6.4, 9.5, 12.7 mm)	1/4", 3/8", 1/2" (6.4, 9.5, 12.7 mm)

SPECIFICATIONS

Capacity:	16 – 20 gauge (1.0 – 1.6 mm)
Depth of Pocket:	1/2" (12.7 mm) – uses 1-3/8" (34.9 mm) of material
Speed:	45 fpm (13.9 m/min)
Motor:	4 HP (3 kw) – 230 volts, 60 cycle, 3 phase AC, 1800 RPM
Dimensions:	48"L x 24"W" x 37"H (1220 x 610 x 940 mm)
Weight:	484 lbs. (220 kg)

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JAG SHEET METAL MACHINERY, LLC