

SEAMER 1.0



Unmatched light gauge rollforming machine.

The SEAMER 1.0 rollforming machine has 5 forming stations with 2 forming positions. One inboard forming position forms the Pittsburgh lock and one auxiliary or outboard forming position has the capability of forming 1 of 3 different profiles depending on which auxiliary roll set is ordered.

An optional Auto-Guide Power Flanger attachment is available – automatically follows any edge, straight or irregular, while forming a 7/32" (5.5 mm) outside flange height.

- Forms Pittsburgh lock profile and right-angled flange.
- Handles radii down to 3-1/4" (82.5 mm).
- Lock out automatic feature to run radii down to 1-3/8" (35 mm) at speeds of 15 – 18 fpm (5 – 6 m/min).

Standard with JAG quality construction, this machine has high precision needle-type bearings; an industrial motor; heavy 3/4" (19 mm) chassis plate; case-hardened and ground roll shafts; and an arc-welded steel stand protected with top-quality primer and paint finish.



Auxiliary Roll Sets:

TYPE	CAPACITY	APPROXIMATE MATERIALS USED	SIZE
Double Seam Type "S"	22 – 28 gauge (0.48 – 0.86 mm)	1-1/8" (28.5 mm)	3/8" (9.5 mm) Seam
Drive Cleat	20 – 26 gauge (0.55 – 1.00 mm)	2-1/8" (54.0 mm)	1-1/8" (28.5 mm) Width
Straight Right Angle Flange	16 – 24 gauge (0.70 – 1.61 mm)	<7/16" (<11 mm)	<7/16" (<11 mm)

SPECIFICATIONS

Capacity:	20 – 26 gauge (0.5 – 1.0 mm)
Depth of Pocket:	1/2" (12.7 mm) – uses 1-3/8" (34.9 mm) of material
Speed:	25 fpm (7.1 m/min)
Motor:	2 HP (1.5 kw) – 115 volts, 60 cycle, 3 phase AC, 1800 RPM
Dimensions:	48"L x 24"W" x 37"H (1220 x 610 x 940 mm)
Weight:	291 lbs. (132 kg)

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JAG SHEET METAL MACHINERY, LLC